

COVAL

vacuum managers

LEMCOM

Mini Vacuum Pumps Communicating via Industrial Field Bus



AR Saving Control

ADVANCED VACUUM SOLUTIONS

LEMCOM

1st Mini Vacuum Pump on Industrial Fieldbus

General Points

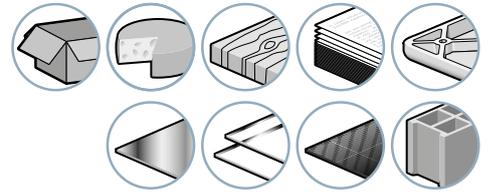


PROFINET EtherNet/IP™

In a world where everything is connected, COVAL is innovating once more by unveiling the LEMCOM series: the first vacuum pump on fieldbus.

The LEMCOM establishes a verified remote communication between the operator and the vacuum pump, with two possible fieldbus choices, EtherNet/IP and PROFINET. This allows the operator to receive real-time information and more importantly respond at all times to configure, diagnose and maintain the operation.

Industry-specific applications

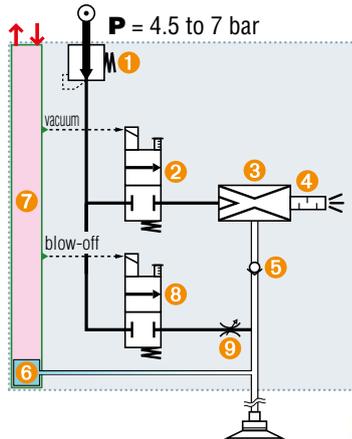


Compact Integration: The COVAL Technique

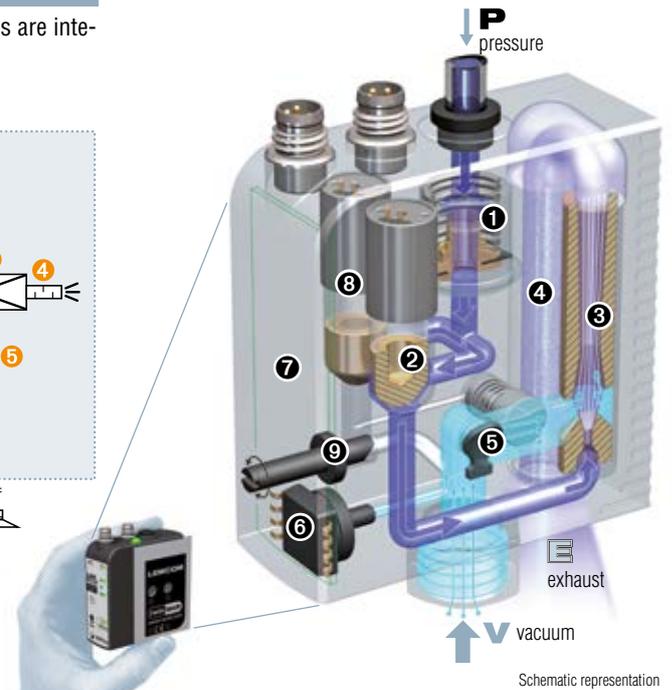
The illustrations demonstrate the COVAL advantage: all necessary functions are integrated into a complete and self-governing mini-module.

INTEGRATED FUNCTIONS:

- ❶ Pressure regulator 3.5 bar
- ❷ "Vacuum" solenoid valve
- ❸ 3.5 bar optimized venturi
- ❹ Optimized silencer
- ❺ Vacuum non-return valve
- ❻ Vacuum sensor
- ❼ Integrated electronics: management of "vacuum" functions and communication
- ❽ "Blow-off" solenoid valve
- ❾ Blow-off flow regulator



PROFINET EtherNet/IP™

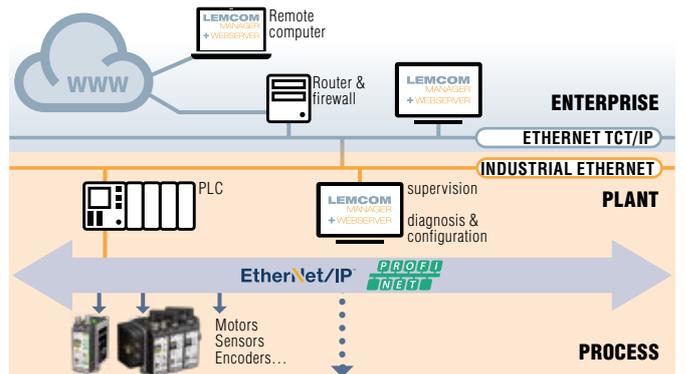


Easy Integration with Existing Industrial Network

LEMCOM is the first vacuum pump which seamlessly integrates with the field network without the use of gateways or other specific interfaces.

The LEMCOM "master" modules enable the continuity of a fieldbus through their two integrated communication ports. Tested and certified by ODVA (EtherNet/IP) and by PI (PROFINET), LEMCOM is connected very easily to the PLC (EDS file, RSLogix 5000 Add-On Instructions, GSDML file).

Based on a "master/secondary" structure where the "master" is a fully-integrated pump, the LEMCOM design enables the supply and control of 1 to 16 vacuum pumps while requiring only 2 connecting cables.



Advantages

- **Easy implementation:** Plug & Play, custom configuration for every type of application.
- **Maximum automatic energy savings:**
 - ASR: 40% savings for porous products.
 - ASC: 90% savings for airtight products.
- **Compactness:** LEMCOM vacuum pumps are the most compact on the market.
- **Short response times:** Installed in close proximity to vacuum cups.

- **Dust resistant:** Non-clogging through-type silencer.
 - **Safety:** Product gripping is maintained even during power failure.
 - **Supported buses:** EtherNet/IP and PROFINET.
 - **Wiring simplified:** 2 cables are capable of managing 1 to 16 modules.
 - Settings and diagnosis via **remote monitoring**.
 - Nearly unlimited arrangements (stand-alone modules, island assemblies or remote modules).
- An essential innovation for intelligent vacuum gripping.



2 Vacuum Levels to Match Precise Application Needs

VERSION 60 (Max. 60% vacuum)

To enable a high rate of vacuum flow and compensate for leakage when gripping porous materials.

Suction flow rate (SCFM):

max. vacuum Nozzle Ø	60%
1.0 mm	1.34
1.2 mm	2.54
1.4 mm	3.25



VERSION 90 (Max. 85% vacuum)

To enable a high vacuum level and thus increase the holding force for gripping airtight materials.

Suction flow rate (SCFM):

max. vacuum Nozzle Ø	85%
1.0 mm	1.02
1.2 mm	1.59
1.4 mm	2.47



	Porous Materials, Rough Surfaces				Airtight & Semi-Porous Materials				
	Cardboard	Food	Wood	Paper	Plastic	Metal	Glass	Composites	Concrete/Stone
LEMCOM 60	●	●	●	●	●	●	●	●	●
LEMCOM 90					■	■	■	■	■

● Air Saving Regulator → 40% of energy savings on average.

■ Air Saving Control → 90% of energy savings on average.

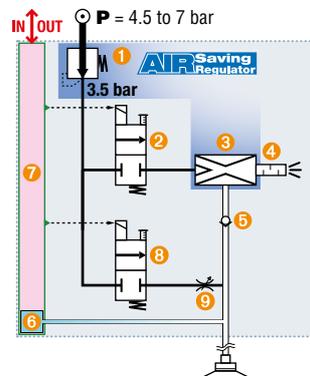
Integrated Energy-saving Technologies

AIR Saving Regulator

40% energy savings (on average, see below).

Combined "venturi regulator" ASR: pressure regulator ① feeds venturi ③ with 3.5 bar, the optimized pressure for operation.

→ No more unnecessary consumption of compressed air.

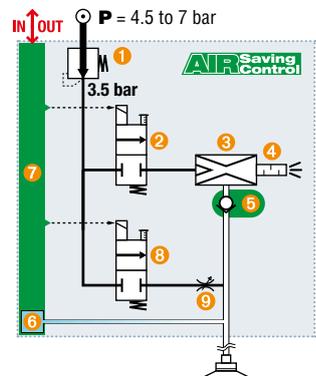


AIR Saving Control

90% energy savings (on average)

Combination of non-return valve ⑤ and advanced electronics ⑦ ensures ASC's automatic performance.

→ Once vacuum is established, the pump no longer consumes air to hold the product.



AIR Saving Regulator (ASR): Air Saving Regulator

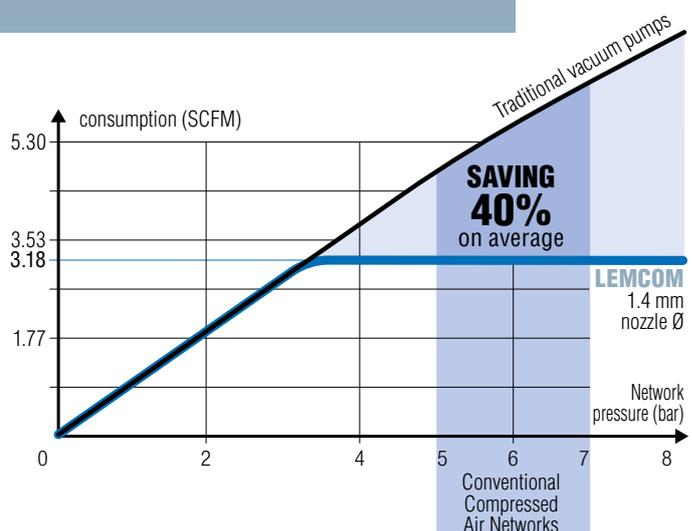
LEMCOM series vacuum pumps, which integrate an ASR "venturi regulator" combination, maintain ideals that COVAL values greatly: reducing both compressed air consumption and noise generation.

Regardless of pressure supplied by the compressed air network, the integrated regulator feeds the venturi at 3.5 bar pressure, optimal for its operation.

→ No more unnecessary energy consumption.

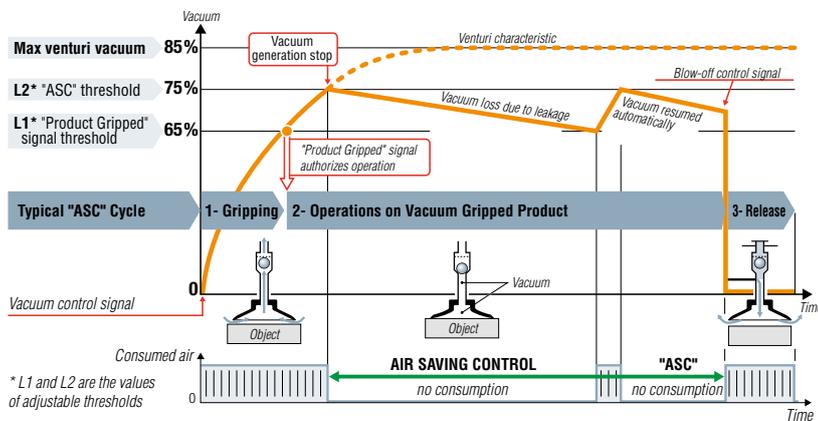
→ No external regulator required, thus eliminating the risk of improper adjustment.

Compared to pressures found in most compressed air networks (5-7 bar), the graph opposite demonstrates an achieved economy of 40% on average.





AR Saving Control "Air Saving Control" Cycle



As illustrated above, the LEMCOM module automatically executes the "ASC", cycle, thus saving the maximum amount of energy, based on the following 3 phases.

1- Gripping the object

The "vacuum" solenoid starts the cycle by supplying the venturi which generates the vacuum to quickly pick up the object with the suction cup → short-term consumption.

2- Operations on the object held by vacuum

The vacuum level is constantly monitored by the vacuum switch. When it reaches the L1 threshold (65%), the "gripped object" signal is generated, which allows the planned operations (transfer, machining, etc.). When the vacuum reaches threshold L2 (75%), the supply to the venturi via the solenoid valve is cut off → consumption is halted. The object remains held by the retained vacuum thanks to the closed valve. Micro-leaks will generally cause the vacuum level to fall slowly. Each time it falls below 65%, vacuum generation is briefly resumed until it reaches threshold L2 (75%).

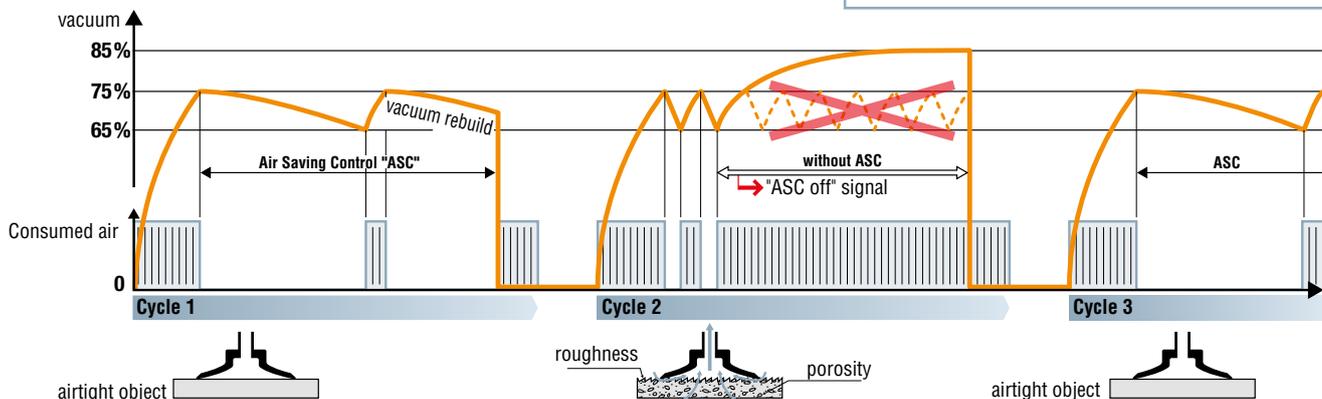
3- Releasing the object

At the end of operations, blow-off is ordered. The "blow-off" solenoid valve generates a stream of air which closes the isolation valve, blows on the object to release it quickly.

Smart Adaptation

The illustration above shows the adaptation capability of the LEMCOM module. "ASC" operation is automatic for any object that is airtight or generally nonporous (cycle 1). If a leak occurs (cycle 2), due to a rough object or suction cup wear:

1/ the module automatically detects the anomaly, 2/ ends the cycle without "ASC" in order to continue production and 3/ reports the event for possible maintenance. Production continues and once everything is returned to normal (cycle 3), "ASC" operation is automatically resumed.



1- Gripping + Transfer (1.4 mm nozzle Ø, emptying 0.2 l)

Phase	Duration	Air consumption		Energy savings achieved
		without "ASC"	with "ASC"	
Gripping	0.28 s	0.014 ft ³	0.014 ft ³	75 %
Transfer	1.20 s	0.063 ft ³	0	
Release	0.14 s	0.007 ft ³	0.007 ft ³	
		0.084 ft ³	0.021 ft ³	

2- Clamping + Operations (1.4 mm nozzle Ø, emptying 0.4 l)

Phase	Duration	Air consumption		Energy savings achieved
		without "ASC"	with "ASC"	
Clamping	0.55 s	0.028 ft ³	0.028 ft ³	99 %
Operations	60 s	3.178 ft ³	0	
Release	0.14 s	0.007 ft ³	0.007 ft ³	
		3.213 ft ³	0.035 ft ³	

Resulting Savings

Energy savings from "ASC" are significant, as the two examples opposite show:

- 75% savings for transferring an object after gripping.
- 99% savings for holding an object during a 1 minute operation.

The product often pays for itself in just a few months.

"ASC": AN ADVANTAGE WITHOUT LIMITATIONS

Saving energy has become essential. With LEMCOM, thanks to ASC, energy is saved automatically without interfering with established practices:

1- No specific adjustment

The default setting (L1 = 65%, L2 = 75%) is suitable for most applications.

2- Production regardless of conditions

Performance is guaranteed. When necessary, without "ASC", if the leakage level is too high.

3- Guided maintenance

Clear display of the need for maintenance in order to return to autoregulated "ASC" operation.

With LEMCOM, all settings are remotely configurable, and diagnosis is made easier.



Individual or Island Modules?

Stand-alone modules are suitable for the most common applications: one module controls one or more suction cups, all of which operate according to the same sequence. When several suction cups are operating according to different sequences, multiple modules are required, which can be:

- several autonomous modules, OR
- a group of these modules with an internally shared pressure supply

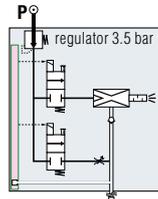
The illustrations shown here guide the selection:

- autonomous modules are coupled with integrated pressure regulators (ASR)
- in a group, the integrated regulator is eliminated: to maintain the advantage of economical and silent operation, it is recommended to reduce the group's common pressure supply to 4 bar.

The maximum number of modules in an island depends on the power of the modules that must be active simultaneously:

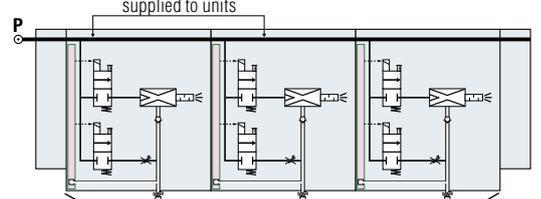
- 5 modules maximum for nozzle 1.4 mm ID.
- 7 modules maximum for nozzle 1.2 mm ID.
- 9 modules maximum for nozzle 1 mm ID.

Network: 4.5 to 7 bar



stand-alone module

Optimal pressure: 4 bar



P optimal = 4 bar
(operation at 4-7 bar)

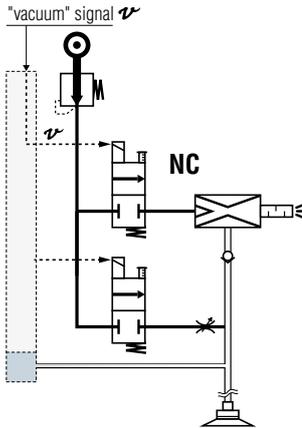


island of 3 modules
supplying suction cups
according to different
sequences or operations

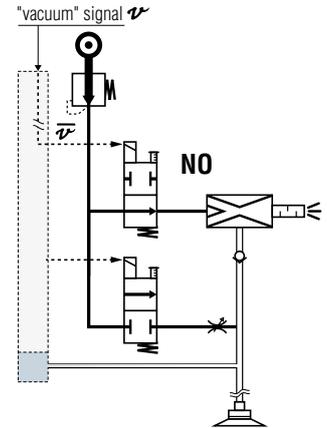
Vacuum Control by NC or NO Solenoid Valve

Vacuum control by NC (Normally Closed) solenoid valve is the most common: in the event of an electrical shut-off, vacuum is no longer generated. On the other hand, with a NO (Normally Open) solenoid valve, vacuum continues to be generated in the event of an electrical shut-off, providing positive object-gripped security. The diagrams opposite show that both versions are controlled by the same "vacuum" signal ν : The opposite $\bar{\nu}$ required for control of the NO solenoid valve is automatically obtained internally by the control electronics.

■ NC solenoid valve

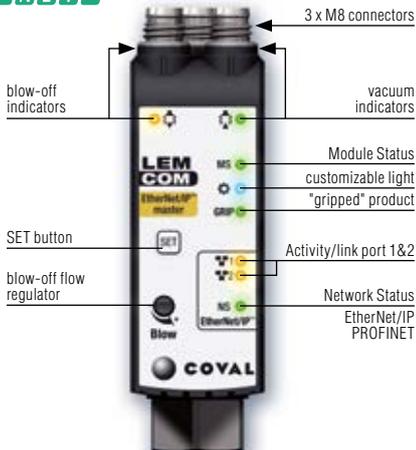


■ NO solenoid valve

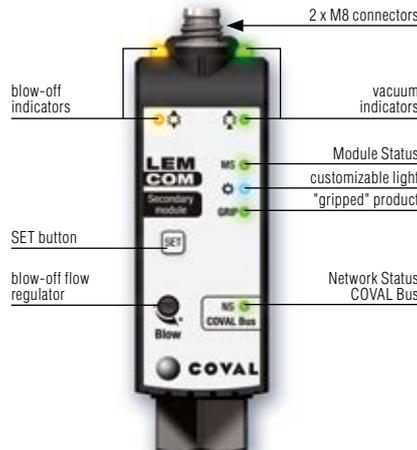


Communications Panel

LEMCOM master
PROFIBUS EtherNet/IP



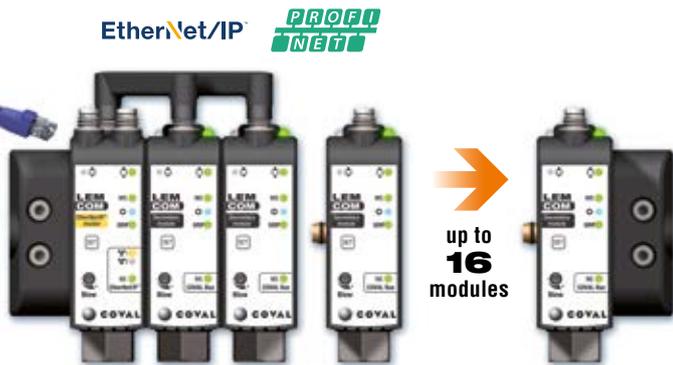
LEMCOM secondary module





Multitude of Innovations

- Maximum intelligence / minimal bulk.
- One "master" module controls up to 15 secondary modules.
- Master module is a fully-integrated pump.
- Remote configuration, monitoring and diagnostics.
- Dedicated Coval bus between master and secondary modules.
- Simplified wiring and installation.
- Standard secondary modules (regardless of the type of bus).
- Additional communications port.
- Supported buses: EtherNet/IP™ / PROFINET.
- IP 65 / M8 standard connectors.



A Simple Product to Utilize

LEMCOM master

- On-board 2-Port Ethernet Switch.
- On-board web server.
- Dedicated configuration software.
- M8/RJ45 standard connectors.



LEMCOM secondary module

- Universal secondary module, whatever the type of bus used.



Dedicated application

LEMCOM MANAGER

Vacuum management made easy



Specially developed with vacuum handling applications in mind, LEMCOM Manager is a PC software package which allows you, in just a few clicks, to remotely set up and configure LEMCOM vacuum generators as well as run diagnostics.

Packed with numerous functions such as the import/export of parameters, vacuum cycle analysis, alarm and operation cycle monitoring, configuration help or even embedded firmware updating.

The application allows all LEMCOM mini pumps to be controlled remotely over the network either by the end user or by COVAL's technical support teams.

Settings, Diagnosis, and Process Data



CONFIGURABLE SETTINGS

- "Product Gripped" and vacuum regulation (ASC) thresholds.
- Automatic blow-off.
- State of valves in the event of loss of communication.
- Client LED status.
- Network parameters.
- Firmware updates...



DIAGNOSTIC

- Cycle counters, vacuum and blow-off control, gripped pieces, lost pieces, ASC...
- Power supply voltage.
- Firmware version.
- Product reference.
- Vacuum cycle acquisition...



INPUT DATA

- Vacuum and blow-off control.



OUTPUT DATA

- Instant vacuum level (0 to 100%).
- "Gripped Product" signal (ON/OFF).
- Regulation system status.
- Alarms (power supply voltage, temperature, preventive maintenance).



A Setting for Every Application

The LEMCOM is based on an innovative, efficient product structure:

- The "master" module manages communication on the fieldbus, assures management of the "secondary" modules and is a fully-integrated vacuum pump. Its 2 communication ports enable a continuous fieldbus.
- The "secondary" modules are interconnected with the "master" module via the COVAL bus.

Contact between the "master" module and the "secondary" modules is confirmed by an M8 connecting bridge for island configurations or by a M8/M8 standard cable for configurations based on remote modules.

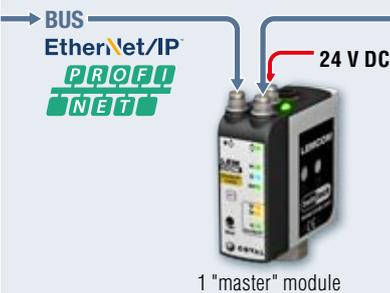
Advantages:

This product structure guarantees flexibility in selection, enabling use of LEMCOMs in stand-alone, island or mixed configurations. As a result, vacuum generators may be placed in close proximity to the application, guaranteeing a reduction:

- in gripping time
- in cycle time
- in energy consumption.

Because setup and diagnosis of the LEMCOM is carried out remotely, it is not necessary to install them in easily accessible zones.

STAND-ALONE CONFIGURATION



ISLAND CONFIGURATION



CUSTOMIZED CONFIGURATIONS



Full Remote Access

LEMCOM parameters can easily be updated remotely and in several ways. Configuration is possible using LEMCOM Manager PC software, the embedded web server (EtherNet/IP and PROFIBUS) or by sending vacuum parameters directly from the PLC during use or on initialization.

This flexibility enables the LEMCOM user to adapt to all types of applications without direct intervention on the vacuum generator.

- Embedded web server.
- Implicit (I/O) and explicit messaging (setting) (EtherNet/IP).
- Synchronous (I/O) and asynchronous data (configuration) (PROFINET)

LEMCOM MANAGER

- Dedicated universal application: LEMCOM Manager.

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MODULES						
MASTER	SLAVE 1	SLAVE 2	SLAVE 3	SLAVE 4	SLAVE 5	SLAVE 6
L1: 650 h1: 100	L1: 650 h1: 100					
L2: 750 h2: 100	L2: 750 h2: 100					
AUTO BL 1500	AUTO BL 1500					
ASC	ASC	ASC	ASC	ASC	ASC	ASC
Diag. d'erreur: OK	Diag. d'erreur: OK					
Com. L1: 650	Com. L1: 650					
Com. L2: 750	Com. L2: 750					
Com. L3: 1500	Com. L3: 1500					
Com. L4: 1500	Com. L4: 1500					
Com. L5: 1500	Com. L5: 1500					
Com. L6: 1500	Com. L6: 1500					
Com. L7: 1500	Com. L7: 1500					
Com. L8: 1500	Com. L8: 1500					
Com. L9: 1500	Com. L9: 1500					
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Com. L50: 1500	Com. L50: 1500					

COVAL LEMCOM MANAGER
vacuum managers v1.4

Unité de vide: mbar. Pilotage de L'LOT.

MODULES	ESCLAVE 1	ESCLAVE 2	ESCLAVE 3	ESCLAVE 4
MATRE	L1: 650 h1: 100			
SF AUTO 1500	SF AUTO 1500	SF AUTO 1500	SF AUTO 1500	SF AUTO 1500
ASC DIAGNE	ASC DIAGNE	ASC DIAGNE	ASC DIAGNE	ASC DIAGNE

DIAGNOSTIC MAITRE
842 mbar

Cycles de vide: 18 526 654
Cycles de soufflage: 8 533 622
Alimentation: 19.3V

Cycles de vide ext.: 14 622 024
Pression pression: 00 000 025
Erreur ASC: 00 000 025
Erreur L1: 00 000 002
Erreur com. (local): 00 000 000
Erreur com. (jeu): 00 000 000



Venturi Specifications

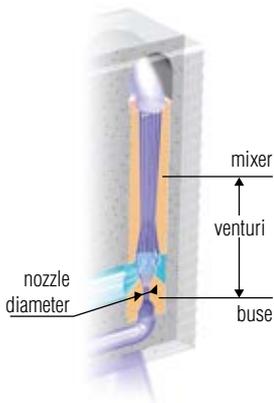
1- Maximum Vacuum Level

Dependent upon the mixer profile:

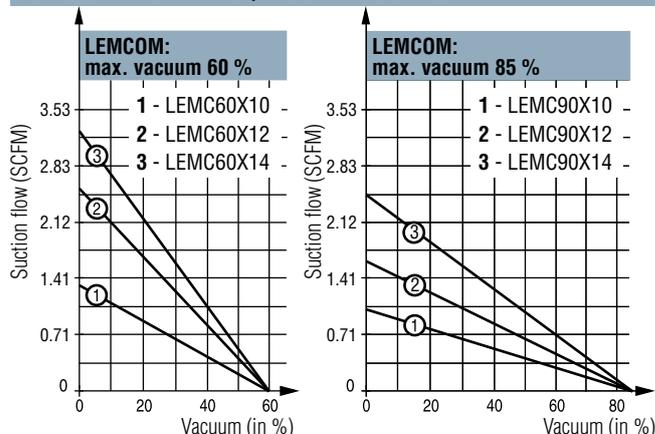
- 85% of maximum vacuum is optimal for gripping airtight products.
- 60% of maximum vacuum is optimal for gripping porous products.

2- Nozzle Diameter

Reflects the generated vacuum flow rate, as well as energy consumption. Hence, it must be selected to meet precise requirements without wasting energy.



Suction Flow Rate / Vacuum Curves



Handling of Porous Products: (cardboard, untreated wood, pastries, etc.) → LEMCOM 60% max. vacuum

When porosity and/or surface leaks are expected during gripping, a vacuum level between 35% and 55% is the best economical compromise generated by a maximum **venturi vacuum level of 60%**. To determine the most effective nozzle diameter, use the table at right and measure the leakage flow rate of the material.

Evacuation time (in seconds) of 1 liter volume	vacuum reached			Consumed Air (SCFM)	Vacuum flow (SCFM)
	35%	45%	55%		
Nozzle Ø					
1.0 mm	0.83	1.31	2.35	1.55	1.34
1.2 mm	0.52	0.83	1.49	2.3	2.54
1.4 mm	0.34	0.54	0.97	3.18	3.25

Handling of Airtight Products: (glass, plastic, coated wood, sheet metal, etc.) → LEMCOM 85% max. vacuum

Gripping done without major leaks will benefit from a high level of vacuum: Between 55% and 75% generated by a maximum **venturi vacuum level of 85%**.

Depending on the volume to be evacuated and the time available for product gripping, use the table below to select the most effective nozzle diameter and vacuum flow rate.

AIR Saving Control On airtight products, "ASC" enables you to considerably reduce compressed air consumption. The table below shows:

- A larger nozzle provides a faster grip without consuming more, when using "ASC".
- A smaller nozzle only consumes less when the operation is continued without "ASC".

Working without "ASC":

Evacuation time (in seconds) of 1 liter volume	vacuum reached			Consumed Air (SCFM)	Vacuum flow (SCFM)
	55%	65%	75%		
Nozzle Ø					
1.0 mm	1.76	2.38	3.33	1.55	1.02
1.2 mm	1.13	1.53	2.15	2.3	1.59
1.4 mm	0.73	0.99	1.38	3.18	2.47

When using "ASC" (evacuation of 1 liter volume):

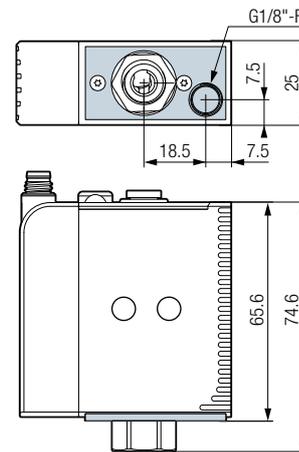
Ø buse	gripping time (65% vacuum) (s)	Time up to 75% vacuum (s)	Consumed Air (ft³)
1.0 mm	2.38	3.33	0.077
1.2 mm	1.53	2.15	0.077
1.4 mm	0.99	1.38	0.077

Exhaust manifold: option E

The LEMCOM mini vacuum pumps can be equipped with the "exhaust manifold" option, which provides a G1/8"-F connection to the exhaust in order to add a silencer, transfer the exhaust outside the work area or to avoid air discharge near the workpiece. (LEMC__E Version).

This option must be specified at time of ordering as it cannot be added later.

Note: The design of the exhaust manifold and vacuum pumps do not guarantee the complete sealing of the exhaust and therefore cannot be used in a "clean room" environment.





LEMCOM 90 X 12 S Y2 G - B2

VACUUM LEVEL	
60 % max. vacuum is optimal for porous materials	60
85 % max. vacuum is optimal for airtight products	90

NOZZLE DIAMETER	
1 mm Ø nozzle	10
1.2 mm Ø nozzle	12
1.4 mm Ø nozzle	14

MODULE COMPOSITION

NC Vacuum pump with blow-off

LEMCOM_X_S_G

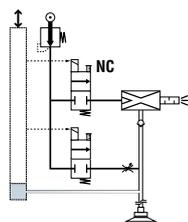
NC vacuum control valve:

→ in case of electrical cut-off, vacuum generation stops.

Blow-off configured on site at choice:

- Blow-off controlled by specific signal;
- Automatically delayed blow-off time from 0 to 10 s.

Adjustable blow-off flow rate.



S

NO Vacuum pump with blow-off

LEMCOM_X_V_G

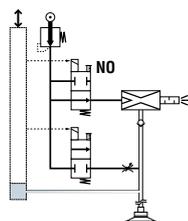
NO vacuum control valve:

→ In case of electrical cut-off, vacuum continues to be generated.

Blow-off configured on site, at choice:

- Blow-off controlled by specific signal;
- Automatically delayed blow-off time from 0 to 10 s.

Adjustable blow-off flow rate.



V

PROTOCOL

Q2

PROFIBUS master

LEMCOM_X_Q2G



- On-board 2-Port Ethernet Switch.
- On-board web server.
- Dedicated configuration software.
- M8/RJ45 standard connectors.
- GSDML file.

Y2

EtherNet/IP master

LEMCOM_X_Y2G



- On-board 2-Port Ethernet Switch.
- On-board web server.
- Dedicated configuration software.
- M8/RJ45 standard connectors.
- RSLogix 5000 AOI + EDS file.

Z2

secondary module

LEMCOM_X_Z2G



- Universal secondary module, can be used with any fieldbus.
- If necessary, M8/M8 "COVAL Bus" 120 Ω termination, available in accessories.

CONFIGURATION

1 stand-alone module

Island assemblies

B2

LEMCOM_X_GB2



Island assembly with 2 modules, with connecting bridges for internal "COVAL Bus" and M8/M8 120 Ω termination:

- The first module is of the type selected in "PROTOCOL".
- The following one is a secondary module.

B3

LEMCOM_X_GB3



Island assembly with 3 modules, with connecting bridges for internal "COVAL Bus" and M8/M8 120 Ω termination:

- The first module is of the type selected in "PROTOCOL".
- The following two are secondary modules.

B4

...

NB: LEMCOM_X_Z2GB. "Secondary" island modules are delivered without the M8/M8 "COVAL Bus" 120 Ω termination - order separately.

EXHAUST

Open (integrated silencer) **-**

Exhaust manifold (G1/8"-F) **E**

Components for island assembly

B

LEMCOM_X_GB



Island module, complete with integrated assembly screw.



Island endplates set complete with assembly screw and plug for common pressure inlet.

Part No.: LEMSETA



Connecting bridge for internal "COVAL Bus".

Part No.: 80001231

OPTION: Version without non-return valve available on request.

EXAMPLES OF COMPLETE PART NUMBER:

LEM90X14SY2G LEMCOM vacuum pump, 85% maximum vacuum, 1.4 mm Ø nozzle, controlled by a NC (Normally Closed) solenoid valve, stand-alone EtherNet/IP™ "master" module.

LEM90X10SY2GB3 Island assembly of 3 LEMCOM vacuum pumps, 85% maximum vacuum, 1 mm nozzle Ø, controlled by a NC (Normally Closed) solenoid valve, EtherNet/IP™ "master" module, 2 secondary modules, with connecting bridges and the M8/M8 "COVAL Bus" 120 Ω termination.

NB: If necessary, M8/M8 "COVAL Bus" 120 Ω termination is available in accessories

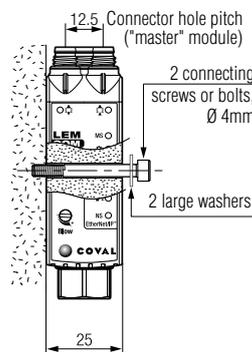
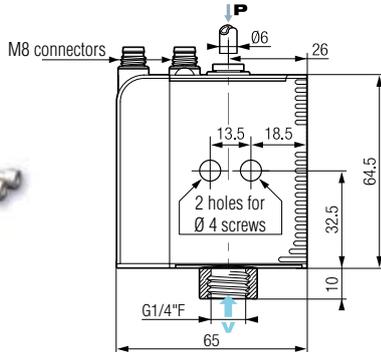


EtherNet/IP

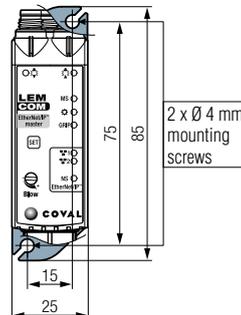
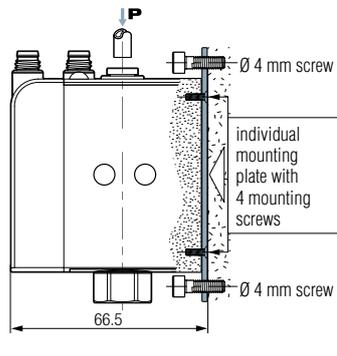


1- Stand-alone Modules

Mounting from side



Mounting from front

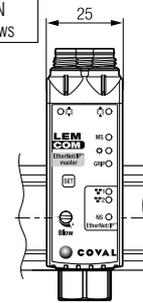
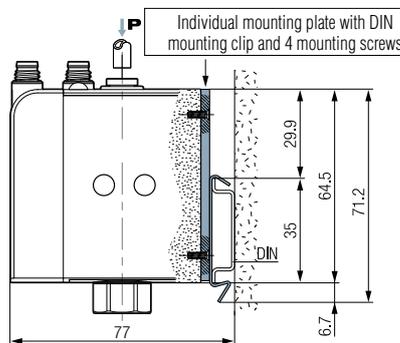


To mount from front, in addition to the module, a mounting kit must be ordered:

Kit for mounting from front:
1 plate + 4 screws

Part No.: LEMFIXA

Mounting on DIN rail



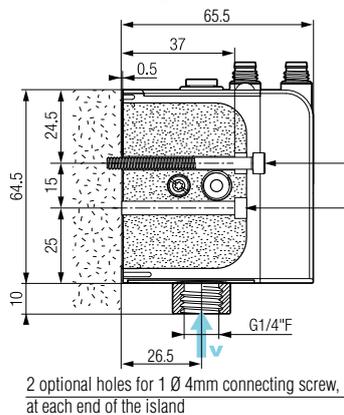
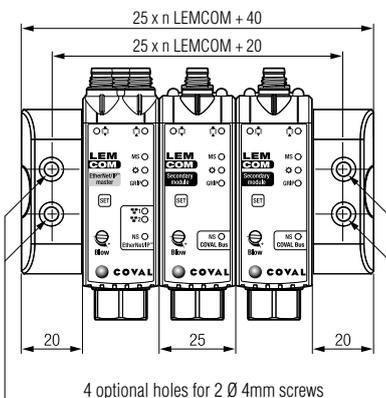
For static mounting (for example, in a cabinet), a module can be clipped onto a DIN rail. For this purpose, the module must first be equipped with an individual plate for mounting onto a DIN rail

DIN rail mounting kit:
1 plate/clip + 4 screws

Part No.: LEMFIXB

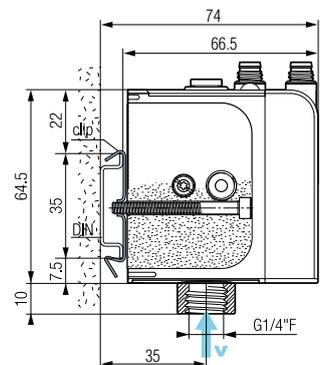
2- Islands

Mounting from front



2 optional holes for 1 Ø 4mm connecting screw, at each end of the island

Mounting on DIN rail



DIN rail mounting kit:
2 clips + 2 screws

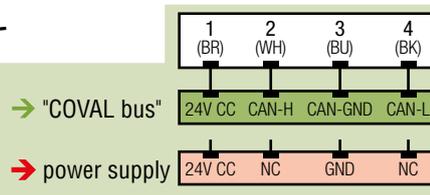
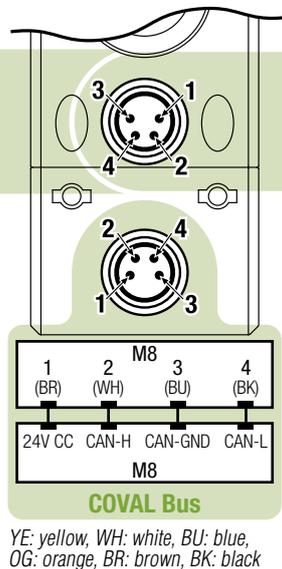
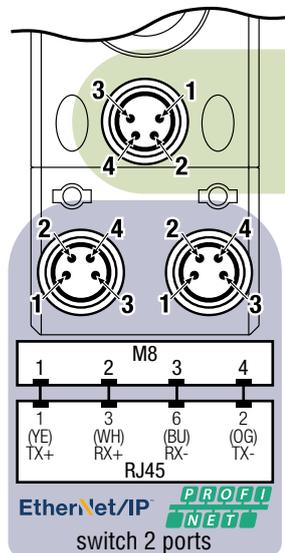
Part No.: LEMFIXC



Electrical Connections

LEMCOM master
EtherNet/IP PROFIBUS

LEMCOM
secondary module



M8/M8 "COVAL BUS" 120 Ω TERMINATION

Male M8/Female M8 cable integrating a 120 Ω termination resistor. The termination must be integrated on the last "secondary" module of the COVAL Bus, between the final M8 connector of the product and the 24V DC electric supply.



ACCESSORIES

Cat 5 shielded Ethernet cable: M8, straight, female, 4-pin – RJ45, straight, male, 8-pin – suitable for drag chain use

- **CDM8RJ45L2**: length 2 m.
- **CDM8RJ45L5**: length 5 m.
- **CDM8RJ45L10**: length 10 m.

Other lengths on request.

Cat 5 shielded Ethernet cable: M8, straight, female, 4-pin, on both ends – suitable for drag chain use

- **80003053**: length 1 m.

M8/M8 "COVAL bus" cable: M8, straight, female, 4-pin – M8, straight, female, 4-pin

- **CDM8FFL05**: length 0.5 m.
- **CDM8FFL1**: length 1 m.
- **CDM8FFL2**: length 2 m.
- **CDM8FFL4**: length 4 m.

Other lengths on request.

Power supply cable: M8, straight, female, 4-pin – open end

- **CDM8**: length 2 m.
- **CDM8N**: length 0.5 m.

120 Ω "COVAL bus" termination: M8, straight, female, 4-pin – M8, plug, male, 4-pin

- **80002303**: length 0.2 m.

The COVAL bus is based on a CAN architecture and requires the addition of a bus termination to ensure proper communication between the secondary and master modules. It takes the form of an M8 male/M8 female cable that includes a 120 Ω line termination resistor.

It must be integrated on the last secondary of the COVAL bus, between the module's rear connector and the 24 V DC power supply.

When using a stand-alone master module, this termination is not required.



Common Specifications

- Supply: Non-lubricated air 5 microns filtered, according to standard ISO 8573-1:2010 [4:5:4].
- Operating pressure: 4.5 to 7 bar.
- Mini dynamic pressure:
 - stand-alone module: P = 4.5 bar.
 - island modules: 4 bar.
- Blow-off: adjustable flow:
 - stand-alone version: P = 3.5 bar.
 - island version: P network.
- Maximum vacuum: 85%.
- Suction flow rate: From 1.02 to 3.25 SCFM.
- Air consumption: From 1.55 to 3.18 SCFM, when operating "without ASC".
- Integrated non-clogging silencer.
- Noise level: approximately 68 dBA "ASC off". 0 dBA with ASC.
- Electric protection grade: IP65.
- Maximum operating frequency: 4 Hz.
- Service life: 30 million cycles.
- Weight: 150 g.
- Operating temperature: From 32 to 122°F.
- Materials: PA 6-6 15% FG, brass, aluminum, NBR.
- 4-pins M8 male connectors.

Self-Adaptation

- Continuous monitoring of the leakage level: Shutoff or automatic return to operation with ASC.

Integrated electronics

- 24 V DC supply (regulated $\pm 10\%$).
- Electric consumption: "master" < 150 mA, "secondary" < 100 mA, of which 30 mA (0.7W) per vacuum and blow-off pilot.
- Measurement range: 0 to 99% vacuum.
- Measurement accuracy: $\pm 1.5\%$ of range, temperature compensated.
- Communication ports protected against wiring errors or reversed polarity.

Service Specifications

Settings

- Piece gripping (L1) and regulation (L2) thresholds.
- Automatic blow-off time configurable (0 to 10 seconds).
- Activation/deactivation of ASC regulation system.
- Activation/deactivation of the (DIAG ECO) leakage level monitoring system.
- Adjustable blue LED functioning mode
- Valve functioning mode in the event of loss of communication

Diagnosis

- Instantaneous vacuum level (0 to 99%).
- Gripped product, loss of product, regulation in process, regulation default information.
- Cycle counters (vacuum, blow-off, gripped piece, ASC, etc.).
- Supply voltage and internal temperature.
- Product reference and serial number.
- Firmware version.

Configuration and diagnosis tools

- LEMCOM Manager PC software (EtherNet/IP, PROFINET and CANopen universal application).
- Embedded web server (EtherNet/IP and PROFINET module).

Communication

EtherNet/IP:

- 2-port ethernet switch.
- Static IP address or DHCP.
- EDS file & RSLogix 5000 Add-On Instructions.

PROFINET:

- 2-port ethernet switch.
- Static IP address or PROFINET DCP.
- GSDML file

COVAL Bus:

- CAN link between "master" and "secondary" units / 1 Mbps.
- Connection by specific bridge for island assembly or unshielded female M8/female M8 cable.
- Max total length of the COVAL Bus: 20 meters.



COVAL
vacuum managers

**vacuum
components**



A TECHNOLOGICAL PARTNER ON A GLOBAL SCALE

Located in the southeast region of France, COVAL conceives, manufactures and globally distributes high performance, advanced vacuum automation components and systems for industrial applications in all branches.

COVAL is an ISO 9001: V2015 certified company which offers innovative solutions integrating reliable and optimized components with intelligent functionalities. The focus is to provide the most personalized and economic solution to a given application while assuring a significant improvement in the productivity and the safety for the vacuum users around the world.

COVAL has an ambition for technical excellence and innovation. As a specialist in vacuum automation, COVAL is reputed for offering reliable, personalized, cost effective and productive solutions.

The references of COVAL can be found in several industrial sectors (Packaging, Automotive Industry, Plastic, Graphic, Aeronautic...) where vacuum handling is important for high efficiency and productivity.

COVAL markets its products and services all over Europe, in the United States and South America through its subsidiaries and authorized distribution network. COVAL strives to provide customer driven solutions and gives the best possible treatment to satisfy all its clients.

For all enquiries from Australia, Africa and Asia kindly contact COVAL head office in France.



COVAL S.A.S.
Head Office



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Distributed by:



ISO 9001
certified quality
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COVAL VACUUM TECHNOLOGY INC.
901 Jones Franklin Road
Suite 100
Raleigh, NC 27606
Phone : (919) 233-4855
Fax : (919) 233-4854

www.coval-inc.com